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The Robert Bosch VE-type injection pump is used on a variety of vehicles and is made under licenses by other manufacturers (Diesel Kiki and Nippondenso). The Bosch VE pump is primarily found on compact and automotive diesel engines. The code designation on the side of the pump is read:

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Robert Bosch VE-type Injection Pump - dieselduck

Starting with the fuel feed pump, insert the stator ring. 8 Align 180° holes with the the pump housing taps (circled). 9 Then the rotor and vanes. 10 First, the rotor. 11 then the vanes using a needlenose plier. 12: 13 then the pressure plate. 14 and tightened down. 15 Assemble the driveshaft. 16 with the governor drive gear. 17 and two rubber dampers. 18

Exploded diagrams - Diesel Injection Pumps - BOSCH

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The manual pump is installed along with the feeder pump and is used to eliminate air bubbles in the diesel system, which is usually known as “diesel system bleeding”. The air may “enter” in the system, for example, when the fuel filters change is made, or when the diesel injection pump maintenance is made.

Bosch Pump Manual

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Bing: Bosch Pump Manual

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