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Otherwise, put in the first pass as outlined in the section for Manual Continuous Welding. Welding sequence * For Manual Continuous Welding, mark the adapter into 18 areas as shown in the illustration. Use a 3.1 mm (0.12") AWS E7018 Electrode or smaller, depending on the gap, for the first pass.

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The Caterpillar D6 track-type tractor is a medium bulldozer manufactured by Caterpillar Inc. with a nominal operating weight of 18 tons. The military versions were classified as the SNL G152 medium tractor, under the G-numbers classification system used for army tractors.

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Serving as the centerpiece of this fleet is a 1981 Cat D5B Dozer with three engine rebuilds and 53,000 operation hours that still performs as well as it did the day he bought it. In addition to his Cat D5B dozer, Schinske owns two Cat D6D Dozers with 45,000 hours, a Cat D6H with 12,000 hours and a Cat D6R with 11,500 hours on the engine.

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