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Brunswick continued to market many of the smaller Bayliner outboard models with Force outboards as turn-key packages. In 1990, when a long running labor dispute at the Hartford, Wisconsin plant (shown below) was decided in labor's favor, the Hartford plant was closed as Brunswick had threatened and Force production was relocated to the ...

FORCE OUTBOARD MODEL YEAR GUIDE 1984-1989 -- MASTERTECH MARINE

This 1994, 70 hp Force by Mercury Marine is made for saltwater. It has 3 cylinders. The pistons have a 75.1 displacement. The bore width is 3.38" and the stroke length is 2.80".

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This service manual contains many original photographs, illustrations and wiring diagrams obtained from the complete teardown and rebuild of the Force outboard motor. This, in addition to extensive research is how Clymer repair manuals achieve an unmatched level of detail and accuracy. Force Outboard Models by HP: FORCE 120 HP; FORCE 120 HP L ...

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120 HP 90 HP 70 HP 50 HP 40 HP 25 HP 15 HP 9.9 HP 5 HP 1994 150 HP. 120 HP 90 HP 70 HP 50 HP 40 HP 15 HP 9.9 HP 5 HP 1993 150 HP 120 HP 90 HP 70 HP 50 HP 40 HP 15 HP 9.9 HP 5 HP ... Force Outboard Motor Manuals; Outboard Motor Repair Books; Outboard Repair & Maintenance; Outboard Motor Paint; Outboard Gauges; Outboard Boat Steering; Trim Tabs ...

1991 Force Outboard 70 [H0706A91B [B]] - Parts Lookup ...

I'm looking for a manual for a 4 HP 2-stroke Mercury outboard from 1981. It's Belgian made, two cylinder, serial # 9321742, although Mercury advised that I'd need to put a zero before the serial number (so, 09321742).

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Force 70 hp (1991-1995) swivel bracket/stern brackets (manual tilt) parts. Buy a genuine Mercury Quicksilver or aftermarket part.

Engine: 1994 Force by Mercury Marine 70 HP (70ELPT)

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3.5 THRU 45 HP 50 THRU 85 HP 90 THRU 150 HP. MODEL NUMBERS are VERY important in identifying your Force Outboard. Force (and Chrysler, which became Force in 1984-85) tended to make as many as 15 variations of a given motor in any particular year, many with not-quite-the-same parts from one to another.

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Page 1: Outboard Care EPA Emissions Regulations All new outboards manufactured by Mercury Marine are certified to the United States Environmental Protection Agency, as conforming to the requirements of the regulations for the control of air pollution from new outboard motors.

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