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The ability to control vibration during spindle rotation ensures high-precision machining. 12,000 N (2,697.6 lbf) Machine type Spindle acceleration time Spindle deceleration time NH4000 DCG NH4000 DCG <high output> OP NH4000 DCG <high speed> OP 1.43 sec. (0→14,000 min⁻¹) 2.01 sec. (0→14,000 min⁻¹) 2.64 sec. (0→20,000 min⁻¹) 1.35 sec ...

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Mori Seiki Manuals User Guides - CNC Manual

The NH 4000 DCG, a high-precision horizontal machining center equipped with a 400 mm-square pallet, employs the DCG (Driven at the Center of Gravity) to control machine vibration and the highly stable Box-in-Box structure.

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