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If you don't have any repair manuals for your stern drive (i/o) boat motor, you're probably paying the dealership too much for some repairs you can do yourself. Stern drive tune-up and repair manuals published by Seloc cover most models of MerCruisers from 1961, most OMC models from 1964, and most Volvo-Penta models from 1968.

## **Volvo Penta Stern Drive Marine Service and Repair Manuals ...**

Sterndrive Engineering (SEI) is the largest supplier of aftermarket sterndrives and our own line of outboards in the world. The company makes replacement sterndrives for MerCruiser's® Alpha One® and Gen II stern drives and replacement

outboard lower units for Mercury®, Johnson/Evinrude® and Yamaha®. Sterndrive Engineering's Outdrives are not remanufactured, they are entirely new.

### **OMC Stern Drive Outdrive Service Repair Manuals**

- These manuals are intended for use by technicians who already possess the basic knowledge and skills to service inboard or stern drive motors and components. Persons without such knowledge and skills should attempt with caution to service any component or engine by relying on this manual only.

### **Sterndrives & Inboards | Mercury Marine**

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repair manuals are excellent for the do-it-yourselfer or the beginning mechanic that needs certain help when making repairs and/or diagnosing problems.

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### **Boat Sterndrive, Outboard Lower Unit, Sterndrive Engineering**

Page 26 MAINTENANCE SERVICE MANUAL NUMBER 28 Checking and Adding Sterndrive Oil IMPORTANT: Position sterndrive unit in DOWN/IN position so that anti-ventilation plate is level. CAUTION If more than 2 fl. oz. (59 ml) of oil is required to

fill sterndrive unit, an oil leak may exist.

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to 23 lb. ft. (31 N·m). Stern Drive Unit Installation USING THE ALIGNMENT TOOL!  
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